Fall Protection: Harness Inspection

All work shall comply with the EH&S Safety Manual. The below is an attempt to summarize a portion of the Safety Manual specific to this topic, but not intended to replace the Safety Manual. A copy of the Safety Manual is available from your supervisor or EH&S.

1. Webbing
Grasp the webbing with your hands 6 inches (152mm) to 8 inches (203mm) apart. Bend the webbing in an inverted “U” as shown. The resulting surface tension makes damaged fibers or cuts easier to detect. Follow this procedure the entire length of the webbing, inspecting both sides of each strap. Look for frayed edges, broken fibers, pulled stitches, cuts, burns and chemical damage.

2. D-Rings/Back Pads
Check D-rings for distortion, cracks, breaks, and rough or sharp edges. The D-ring should pivot freely. Inspect for any unusual wear, frayed or cut fibers, or broken stitching of the D-ring attachments. Pads should also be inspected for cracks, excessive wear, or other signs of damage.

3. Buckles
Inspect for any unusual wear, frayed or cut fibers, or broken stitching of the buckle attachments.

4. Tongue Buckles/Grommets
Buckle tongues should be free of distortion in shape and motion. They should overlap the buckle frame and move freely back and forth in their socket. Roller should turn freely on frame. Check for distortion or sharp edges. Inspect for loose, distorted or broken grommets. Webbing should not have additional punched holes.

5. Friction and Mating Buckles
Inspect the buckle for distortion. The outer bars and center bars must be straight. Pay special attention to corners and attachment points at the center bar.

6. Quick-Connect Buckles
Inspect the buckle for distortion. The outer bars and center bars must be straight. Make sure dual-tab release mechanism is free of debris and engages properly.

7. Harness Fall Arrest Indicators
Inspect fall arrest indicators (located on the back D-ring pad) for signs of activation. Remove from service if broken or stretched between any of the four (4) pairs of arrows.

Source Credit: Miller Fall Protection

Let no person's ghost say that their training failed them……